



INSTRUCTION MANUAL

PM-20

20 Qt. Planetary Mixer

This manual contains important information regarding your Adcraft unit. Please read this manual thoroughly prior to equipment set-up, operation and maintenance. Failure to comply with regular maintenance guidelines outlined in this manual may void the warranty.

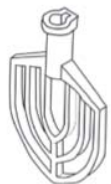
WARNINGS

- Do not immerse unit, cord or plug in liquid at any time
- Unplug cord from outlet when not in use and before cleaning
- Plug only into a 3-hole grounded electrical outlet of appropriate voltage
- Do not operate unattended
- Do not use this unit for anything other than intended use
- Do not use outdoors
- Always use on a firm, dry and level surface at least 12" from walls or any other obstruction
- Do not use if unit has a damaged cord or plug, in the event the appliance malfunctions, or has been damaged in any manner
- Keep children and animals away from unit
- Any incorrect installation, alterations, adjustments and/or improper maintenance can lead to property loss and injury. All repairs should be done by authorized professionals only
- Ensure that the designated power supply is adequate for continual usage
- Do not hose down mixer
- Do not operate with wet hands
- Unplug from the electrical supply prior to any maintenance or repairs

TO INSTALL:

1. Remove unit from box and make sure all plastic, tape and packing materials are removed.
2. Place the unit on a flat, secure surface with at least 12" of open space around all sides.
3. Check to make sure the outlet of the correct voltage for this item (120V) is near. Do not use an extension cord, this item must be plugged directly into an outlet.

STANDARD ACCESSORIES - This mixer comes with one of each of the following accessories:



Flat Beater



Dough Hook



Wire Whip



Mixing Bowl

When mixing always use the correct agitator for the job. To install agitator raise into the mixing axle and rotate clockwise on the shaft until it locks into place. To remove an agitator, raise it on the shaft until it clears the lock and rotate counterclockwise and lower. All of the accessories are fitted to the mixing bowl for precise use.

Flat Beater - Used for mixing dry ingredients and can work on all speeds. Do not run for more than 15 minutes.

Dough Hook - Used for mixing dough and can work in low and medium speeds only. Do not use on high speed. Do not run for more than 20 minutes.

Wire Whip - Used for mixing liquids and soft ingredients and can work in all speeds. Do not run for more than 15 minutes.

NOTE: Always stop the machine first before changing speeds in order to avoid damage to the unit's gears. Always ensure that the bowl is fully lifted and the wire guard is closed when in use.

- Slow speed is the middle setting (Dough hook setting with the knob facing forward)
- Medium speed is the bottom setting (Flat beater setting with the knob facing down)
- High speed is the top setting (Wire Whip setting with the knob facing up)



MIXER CAPACITY CHART

Product	Agitator	Speed	Max Bowl Capacity (20 qt)
Bread and roll dough - 60% AR	Dough hook	1st only	25 lbs
Heavy bread dough - 55% AR	Dough hook	1st only	15 lbs
Pizza dough, thin - 40% AR	Dough hook	1st only	9 lbs
Pizza dough, medium - 50% AR	Dough hook	1st only	10 lbs
Pizza dough, thick - 60% AR	Dough hook	1st only	20 lbs
Raised donut dough - 65% AR	Dough hook	1st and 2nd	20 lbs
Mashed potatoes	Flat beater	2nd	15 lbs
Waffle or pancake batter	Flat beater	2nd	8 qt
Egg whites	Wire whip	3rd	1 qt
Whipped cream	Wire whip	3rd	4 qt
Cake batter	Flat beater	2nd	20 lbs

Helpful measurements for calculating the correct size mixer for your application

8.3 lbs = 1 gallon of water - 2.08 lbs = 1 Quart

When mixing dough (Pizza, bread or bagels), remember to check your "AR" absorption ratio. Absorption ratio is water weight divided by flour weight. The above capacities are based on 12% flour moisture at 70 °F water temperature. If a high gluten flour is used, reduce above dough batch size by 10%.

Example: if a recipe calls for 5 lbs of water and 10 lbs of flour then $5 \text{ divided by } 10 = 0.50 \times 100 = 50\% \text{ AR}$.

NOTES:

- 2nd speed should never be used on mixtures with less than 50% AR
- Do not use attachments on the #12 hub while mixing

TO USE:

1. Plug the unit into an outlet of the appropriate voltage.
2. With unit turned off insert the mixing bowl into the holder in the down position and align on the pins. Once bowl is securely aligned on pins, lock into place with the side clips.
3. Insert the desired **agitator** onto the mixing axle and turn to lock into place as directed on page 2.
4. Once the bowl and **agitator** are locked into place, add ingredients to the bowl and raise the bowl by pulling the bowl lift handle towards you until it hits its full raised position.
5. Adjust your speed setting for the correct application by turning the knob to the correct position as described on page 2.
6. Set the timer for the desired mixing time. The timer has two settings; turn the dial to the left for manual run or you can turn the dial to the right to a desired set time for mixing. Once the timer goes off the machine will shut down. The timer must be set to one of these settings or the machine will not operate.
7. With bowl in the fully raised position, the **agitator** locked into place and the correct speed setting selected, close the wire guard over the bowl, set the timer and press the green power button to start mixing. The wire guard must be closed fully for machine to operate.
8. Once mixing is completed, press the red stop button to stop the **agitator**.
9. Open the wire guard and lower the bowl to its lowest setting. If more mixing is needed repeat step 7.

NOTE: Always stop the machine before changing speeds.



Meat Grinder Attachment:

- The Meat Grinder should only be used for purposes intended
- Please remove bones, skins and any other foreign materials before grinding
- Meats and other food should be defrosted and not used when frozen
- For best results, cut the meat into smaller size pieces to fit easily through the feed tube
- If not in use, please remove the meat grinder attachment from the unit
- Do not run the grinder for longer periods of time than necessary

CLEANING - NOTE: To maintain cleanliness and increase service life, this item should be cleaned daily. Do not immerse the unit in water or any other liquid, if liquid enters the electrical compartment it may cause a short circuit or electrical shock.

1. Before cleaning or attempting to move this item always turn off and unplug.
2. Wipe the entire unit with a clean soft cloth until it is completely dry.
3. To avoid damage to the unit, do not use abrasive cleaners or scouring pads.
4. If soap or chemical cleaners are used, be sure they are completely rinsed away with clean water immediately after cleaning. Chemical residue could damage or corrode the surfaces of the unit.
5. After using of the machine, please remove the flat beater, dough hook, wire whip and meat grinder from the machine and wash these parts thoroughly in hot, soapy water to prevent the growth of bacteria.

To avoid serious injury or damage, never attempt to repair or replace a damaged power cord yourself. Contact a professional repair service.

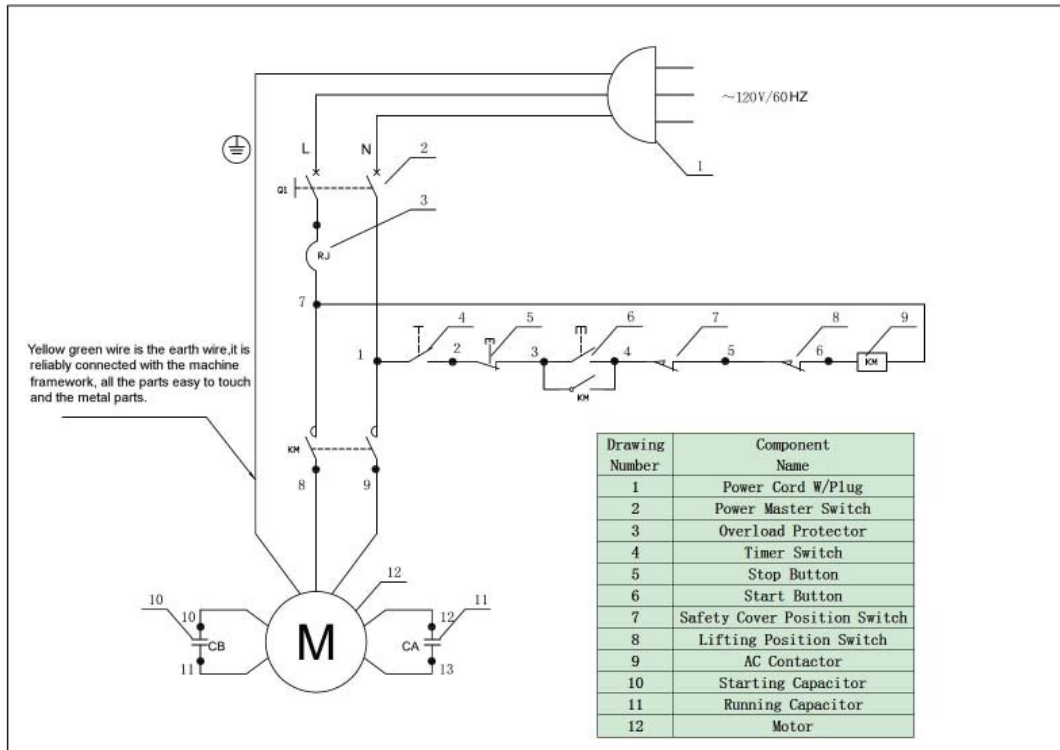
Net weight: 192 lbs (87 KGS)

Dimensions: 18" x 22.5" x 33.5" (713 X 570 X 855 mm)

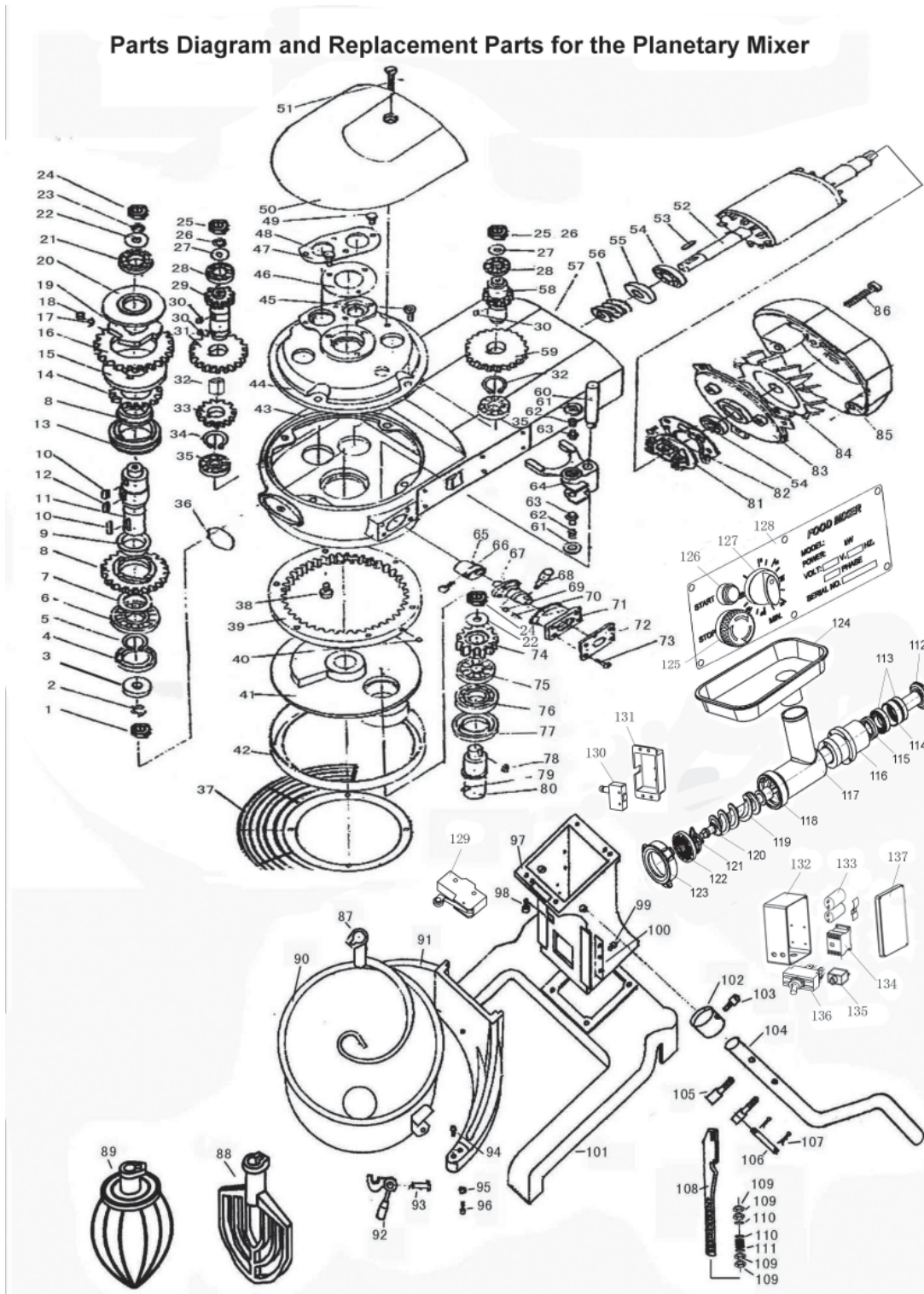
TROUBLESHOOTING

Problem	Possible Causes	Solution
The axles don't work when operating the machine	Electrical connection is not good	Check the plug in the outlet
Leaking oil	oil gaskets are worn out or damaged	Replace the oil gasket(s)
Difficult to raise or lower the bowl	Either the slideway is corroded, or the lead screw, bevel gear or hand wheel shaft is dried out	Clean and oil the dried out parts
Motor is overheating and speed has decreased	The voltage is not enough, incorrect speed is set or there is too much food in the bowl	Check the voltage or adjust the speed to a better setting. If the bowl is overloaded, remove some of the food to lighten the load
Item is making too much noise and overheating	Poor lubrication	Add or replace oil
Agitator touches bowl	Either the bowl or agitator is deformed	Repair or replace deformed part
Mixing bowl is out of position	Moving direction is not correct	Adjust position

Wiring Diagram for the Planetary Mixer



Parts Diagram and Replacement Parts for the Planetary Mixer





Replacement Parts for the Planetary Mixer

Drawing Number	Part Description
1	Nut
2	Spring Washer
3	Flat Washer
4	Skeleton Oil Seal
5	Shaft Circlip
6	Bearing
7	Upper Sleeve For Lower Bearging
8	Clutch Lower Gear
9	Output Shaft Gear Sleeve
10	Flat Key
11	Output Shaft
12	Flat Key
13	Output Shaft Clutch
14	Clutch Upper Gear
15	Driving Bevel Gear
16	Outer Ring Gear
17	Roller Spring
18	Roller
19	Internal Star Wheel
20	Ratchet Upper Cover
21	Bearing
22	Flat Washer
23	Spring Washer
24	Nut
25	Nut
26	Spring Washer
27	Flat Washer
28	Bearing
29	Intermediate Bridge Shaft
30	Flat Key
31	Intermediate Shaft Large Gear
32	Intermediate Shaft Long Sleeve
33	Intermediate Shaft Small Gear
34	Shaft Circlip
35	Bearing
36	Circular plate
37	Movable Protective Cover
38	Inner Hexagon Screw
39	Internal Gear
40	Button-headed Screw
41	Swivel Mount
42	Protective Cover Mount
43	Box
44	Bearing Mount
45	Inner Hexagon Screw
46	Single Bearing Cover
47	Duplex Bearing Cover
48	Inner Hexagon Screw
49	Button-headed Screw
50	Upper Cover

Drawing Number	Part Description
51	Button-headed Screw
52	Motor Rotor
53	Flat Key
54	Bearing
55	Skeleton Oil Seal
56	Motor Threaded Rod
57	Motor Stator
58	Input Axis
59	Worm Wheel
60	Shifting Fork Guide Rod
61	Shifting Fork Nut
62	Shifting Fork Spring
63	Shifting Fork Top Latch
64	Shifting Fork
65	Eccentric Bushing
66	Taper Pin
67	Variable Speed Mandrel
68	Variable Speed Handle
69	Position Limit Steel Ball
70	Position Limit Spring
71	Variable Speed Base
72	Gear Panel
73	Button-headed Screw
74	Planetary Gear
75	Bearing
76	Bearing
77	Skeleton Oil Seal
78	Flat Key
79	Taper Pin
80	Planeatry Shaft
81	Centrifugal Switch Rotor Plate
82	Centrifugal Switch Static Plate
83	Motor End Shield
84	Fan
85	Box Rear Cover
86	Inner Hexagon Screw
87	Hook
88	Beater
89	Whip
90	Bowl
91	Bowl Mount
92	Bowl Tight Pressing Handle
93	Handle Pin
94	Bowl Alignment Pin
95	Spring Washer
96	Nut
97	Support Pillar
98	Inner Hexagon Socket Head Cap Screw
99	Outer Hexagon Screw
100	Pressplate

Replacement Parts for the Planetary Mixer

Drawing Number	Part Description
101	Base
102	Locking Sleeve
103	Inner Hexagon Socket Head Cap Screw
104	Reversal Handle
105	Support Bar
106	Pin With Hole Ends
107	Splitpin
108	Lifting Up and Down Rod
109	Nut
110	Enlarged Flat Washer
111	Compression Spring
112	Passive Bevel Gear
113	Bearing
114	Oil Seal
115	Distance Sleeve of Axletree
116	Bevel Gear Base
117	Meat Grinder Casing
118	Casing Bushing
119	Auger
120	Mandrel
121	Cross Knife
122	Pore Plate
123	Hand Wheel
124	Tray
125	Stop Button
126	Start Button
127	Timer
128	Switch Panel
129	Micro Switch
130	Position Switch
131	Position Switch Box
132	Electric Box
133	Capacitor
134	Contactor
135	Overload Protector
136	Power Switch
137	Electric Box Cover

ACE Equipment One Year Limited Warranty

Admiral Craft Equipment Corp. (ACE) warrants its equipment against defects in materials and workmanship, subject to the following conditions:

ACE Equipment is warranted for one year, effective from the date of purchase by the original owner. A copy of the original receipt or other proof of purchase is required to obtain warranty coverage. This warranty applies to the original owner only, and is not assignable.

Should any product fail to function in its intended manner under normal use within the limits defined in this warranty, at ACE's discretion, such product will be repaired, replaced with a refurbished unit, or replaced with a new unit by ACE, after defective unit has been inspected and defect has been confirmed. ACE does not assume any liability for extended delays in replacing any item beyond its control. This warranty does not apply to rubber and non-metallic synthetic parts that may need to be replaced due to normal usage, wear or lack of preventative maintenance.

This warranty covers products shipped into the 48 contiguous United States, Hawaii, and metropolitan areas of Alaska and Canada. Warranty coverage on products used outside the 48 contiguous United States, Hawaii and metropolitan areas of Alaska and Canada may vary. Contact ACE for details at 1-800-223-7750

The following conditions are not covered by warranty:

- Equipment failure relating to improper installation, improper utility connection or supply and problems due to improper ventilation.
- Equipment that has not properly been maintained, damage from improper cleaning, and water damage to controls.
- Equipment that has not been used in an appropriate manner, or has been subject to misuse, neglect, abuse, accident, alteration, negligence, damage during transit, delivery or installation, fire, flood, riot, or act of God.
- Equipment that has the model number or serial number removed or altered.
- Equipment on which the security seal has been broken.

If the equipment has been changed, altered, modified, or repaired without express written permission from ACE, then the manufacturer shall not be liable for any damages to any person or to any property, which may result from the use of this equipment thereafter.

This equipment is intended for commercial use only and this warranty is void if equipment is used in other than a commercial application.

For warranty and non-warranty related issues, technical support, purchase replacement parts and warranty registration visit www.admiralcraft.com. Please have your model number, serial number and proof of purchase ready. It is not necessary to contact the place where you originally purchased your product from.

“THE FOREGOING WARRANTY IS IN LIEU OF ANY AND ALL WARRANTIES EXPRESSED OR IMPLIED INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSES AND CONSTITUTES THE ENTIRE LIABILITY OF ACE. IN NO EVENT DOES THE LIMITED WARRANTY EXTEND BEYOND THE TERMS STATED HEREIN.”

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